

TEST REPORT

Name of product Enclosure for DIN Rail Devices

DIN-EN-2×18, DIN-EN-3×18,

DIN-EN-3×18-MMOE, DIN-EN-6×18,

Type Specification DIN-EN-6×18-MMOE

Applicant Crestron Electronics, Inc.

Testing category Commission Test



CHINA NATIONAL QUALITY SUPERVISION AND ESTING CENTER FOR SMART GRID TRANSMISSION AND DISTRIBUTION EQUIPMENT (CEST)

国家智能电网输配电设备质量监督检验中心(广东)

China National Quality Supervision And Testing Center for Smart Grid Transmission And Distribution Equipment (CEST)

检测报告 TEST REPORT

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Address of inspected unit 委托单位(申请人) Applicant 生产单位 Factory Crestron Electronics, Inc. Applicant 生产单位 中请人) Orestron Electronics, Inc. Exerting Electronics, Inc. Applicant 上ocation of sampling 基件基数 Basic quantity of sampling 来样方式 Way of sample incoming 送 / 抽样者 Personnel performing sending /sampling 样品数量 Quantity of sample 和相样 百期 Date of receipt of sample/ sampling 基件品状态 Status of sample 基础				Page 1 of 21	
型号、規格、商标、等级 Type,Specification, Trade mark, Class DIN-EN-3×18-MMOE, DIN-EN-6×18, DIN-EN-6×18, DIN-EN-6×18, DIN-EN-6×18-MMOE CRESTRON 受检单位	* 25.050 (6.00 6.00)	Enclosure for DIN Rail Devices	Date of	/	
No. of testing/sampling plan Mo. of testing/sampling Mo. of testing tes	Type,Specification, Trade	DIN-EN-3×18-MMOE, DIN-EN-6×18, DIN-EN-6×18-MMOE		/	
地址 Address of inspected unit 委托单位(申请人) Applicant 生产単位 Factory Crestron Electronics, Inc. Applicant 生产単位 Factory 15 Volvo Dr, Rockleigh Nj Address of factory 样品数量 Quantity of sample Quantity of sample 样品数量 Quantity of sample Factory Address of factory Factory Testing category Address of sampling 本样方式 Way of sample incoming 法 / 抽样者 Personnel performing sending /sampling Address of factory Factory Testing category Commission Test Address of sampling 本样方式 Way of sample incoming 法 / 抽样者 Personnel performing sending /sampling Address of factory Feb. 12, 2020 Address of sample Electronics, Inc. Address of sample Testing reference Testing reference Address of inspected unit Testing category Commission Test Address of sampling Pet b. 12, 2020	Inspected unit			YDY19/001856/	
Applicant	地 址			Commission Test	
Exactory Inc. Exactory Exactory Exactory Exactory Inc. Exactory Exactory Exactory Exactory Inc. Exactory	Power or the talk to be about the telephone and	Crestron Electronics, Inc.	The state of the s		
生产单位 地址 Address of factory15 Volvo Dr, Rockleigh Nj 07647,United StatesWay of sample incoming 	Account 2000 to recover	Crestron Electronics, Inc.	Basic quantity of sampling	-	
样品数量 Quantity of sample5 sets到 /抽样日期 Date of receipt of sample/ samplingDec. 17, 2019/ ————————————————————————————————————	地 址		Way of sample incoming 送 /抽 样 者 Personnel performing	Customer Sampling sending(Zesheng Li)	
样品状态 Status of sampleGood condition签 发 日 期 Date of issueFeb. 12, 2020检测依据IEC 62208: 2011 Empty enclosures for low-voltage switchgear and controlgear assemblies-General requirements	NAMES 10 (10 TO	5 sets	到 /抽 样 日 期 Date of receipt of sample/	Dec. 17, 2019/	
Testing reference assemblies-General requirements	The second secon	Good condition	签发日期	Feb. 12, 2020	
	检测依据	IEC 62208: 2011 Empty enclosures for	or low-voltage switchgear and	controlgear	
业		assemblies-General requirements		No.	
Ludging reference	判 定 依 据 Judging reference		ting Center	for Sarria	
检测结论 Conclusion See test result attached. Conclusion Official testing stamp of the institu		See test result attached. 检验检测专用掌 Official testing stamp of the institute			
备注 Type: 5-1: DIN-EN-2×18, 5-2: DIN-EN-3×18, 5-3: DIN-EN-3×18-MMOP, 5-4:	(1.50cm) 96000.5cm	Type: 5-1: DIN-EN-2×18, 5-2: DIN-	EN-3×18, 5-3: DIN EN 3×	18-MMOP, 5-4:	
Notes DIN-EN-6×18,5-5: DIN-EN-6×18-MMOE.	Notes	DIN-EN-0 × 10,3-3. DIN-EN-0 × 10-1	MMOE.	Inum,	

批准:

Approved by:

审核:一场

Reviewed by

主检: 煮茶

Tested by:

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List of test items

No.	Test Item	Clause/Subclause	Verdict
1	Marking(5-1 ~ 5-5)	9.3	Pass
2	Static loads(5-1)	9.4	Pass
3	Static loads(5-2)	9.4	Pass
4	Static loads(5-3)	9.4	Pass
5	Static loads(5-4)	9.4	Pass
6	Static loads(5-5)	9.4	Pass
7	Lifting(5-1)	9.5	Pass
8	Lifting(5-2)	9.5	Pass
9	Lifting(5-3)	9.5	Pass
10	Lifting(5-4)	9.5	Pass
11	Lifting(5-5)	9.5	Pass
12	Degree of protection against external mechanical impacts (IK code) (5-1)	9.7	Pass
13	Degree of protection against external mechanical impacts (IK code) (5-2)	9.7	Pass
14	Degree of protection against external mechanical impacts (IK code) (5-3)	9.7	Pass
15	Degree of protection against external mechanical impacts (IK code) (5-4)	9.7	Pass
16	Degree of protection against external mechanical impacts (IK code) (5-5)	9.7	Pass
17	Degree of protection (IP code) (5-1)	9.8	Pass
18	Degree of protection (IP code) (5-2)	9.8	Pass
19	Degree of protection (IP code) (5-3)	9.8	Pass
20	Degree of protection (IP code) (5-4)	9.8	Pass
21	Degree of protection (IP code) (5-5)	9.8	Pass
22	Resistance to abnormal heat and fire(5-1 ~ 5-5)	9.9.3	Pass
23	Continuity of the protective circuit (5-1)	9.11	Pass
24	Continuity of the protective circuit (5-2)	9.11	Pass
25	Continuity of the protective circuit (5-3)	9.11	Pass
26	Continuity of the protective circuit (5-4)	9.11	Pass
27	Continuity of the protective circuit (5-5)	9.11	Pass
28	Resistance to corrosion(5-1 ~ 5-5)	9.13	Pass
	Blank below		

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Clause number	Requirement – Test	Result – Remark	Verdic
9.3	Marking	5-1 ~ 5-5	Pass
	Marking made by moulding, pressing, engraving or similar, including labels with a laminated plastic covering, shall not be submitted to the following test. The test is made by rubbing the marking by hand for 15 s with a piece of cloth soaked in water and then for 15 s with a piece of cloth	Plastic/printing	
	soaked with petroleum spirit. After the test the marking shall be legible to normal or corrected	Complied	1 36-
	vision without additional magnification.	Complied	
9.4	Static loads	5-1	Pass
z	The enclosure fitted with all its required components to support the permissible load is loaded with a weight of 1.25 times the permissible load as declared by the manufacturer. The loads are arranged on the controlgear supports:		
	1.25×11.3 (kg) The loads are arranged on the enclosure cover: 1.25×2.5(kg) The loads are retained for 1 h in the closed position. For enclosures constructed of insulating material and metallic enclosures with parts (hinges, locks, etc.) of insulating material, this	14.2 3.2 1 h	
	shall be carried out at 70 °C. The closed door is opened five times through 90°, resting at least 1 min in the open position.	 Complied	
	After the test:1. With the test loads in place	Complied	
	2. The enclosure shall show no cracks or permanent distortions 3. During the test no deflections which could impair any of its	Complied	
	characteristics.	Complied	

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	TEST REPORT		
Clause number	Requirement – Test	Result – Remark	Verdic
9.4	Static loads	5-2	Pass
	The enclosure fitted with all its required components to support the permissible load is loaded with a weight of 1.25 times the permissible load as declared by the manufacturer. The loads are arranged on the controlgear supports:		2. 1-3
	1.25×13.6 (kg)	<u>17</u>	
	The loads are arranged on the enclosure cover: 1.25×2.5 (kg)	3.2	
	The loads are retained for 1 h in the closed position.	<u>3.2</u> 1 h	
	For enclosures constructed of insulating material and metallic	<u></u>	
	enclosures with parts (hinges, locks, etc.) of insulating material, this		
	shall be carried out at 70 °C.	_	
	The closed door is opened five times through 90°, resting at least 1		
	min in the open position.		
	After the test: 1. With the test loads in place	Complied	
	2.The enclosure shall show no cracks or permanent distortions	Complied	
	3.During the test no deflections which could impair any of its		
	characteristics.	Complied	
9.4	Static loads	5-3	Pass
	The enclosure fitted with all its required components to support the		
	permissible load is loaded with a weight of 1.25 times the		
	permissible load as declared by the manufacturer.		
	The loads are arranged on the controlgear supports:		
	<u>1.25×13.6 (kg)</u>	<u>17</u>	
	The loads are arranged on the enclosure cover: 1.25×2.5(kg)	<u>3.2</u>	
:	The loads are retained for 1 h in the closed position.	<u>1 h</u>	
	For enclosures constructed of insulating material and metallic		
	enclosures with parts (hinges, locks, etc.) of insulating material, this		
	shall be carried out at 70 °C.		
	The closed door is opened five times through 90°, resting at least 1		
	min in the open position. After the test: 1. With the test loads in place	(
	2. The enclosure shall show no cracks or permanent distortions	Complied	
	3. During the test no deflections which could impair any of its characteristics.	Complied	
	characteristics.	Complied	2.08

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	TEST REPORT		
Clause number	Requirement – Test	Result – Remark	Verdic
9.4	Static loads	5-4	Pass
	The enclosure fitted with all its required components to support the permissible load is loaded with a weight of 1.25 times the permissible load as declared by the manufacturer. The loads are arranged on the controlgear supports:		
	The loads are arranged on the enclosure cover: 1.25×2.5(kg) The loads are retained for 1 h in the closed position. For enclosures constructed of insulating material and metallic enclosures with parts (hinges, locks, etc.) of insulating material, this	25 3.2 1 h	
	shall be carried out at 70 °C. The closed door is opened five times through 90°, resting at least 1		
	min in the open position. After the test:1. With the test loads in place 2. The enclosure shall show no cracks or permanent distortions 3. During the test no deflections which could impair any of its	Complied Complied	
	characteristics.	Complied	
9.4	Static loads	5-5	Pass
	The enclosure fitted with all its required components to support the permissible load is loaded with a weight of 1.25 times the permissible load as declared by the manufacturer. The loads are arranged on the controlgear supports: 1.25×20 (kg) The loads are arranged on the enclosure cover: 1.25×2.5(kg) The loads are retained for 1 h in the closed position. For enclosures constructed of insulating material and metallic	25 3.2 1 h	
	enclosures with parts (hinges, locks, etc.) of insulating material, this shall be carried out at 70 °C. The closed door is opened five times through 90°, resting at least 1 min in the open position. After the test:1. With the test loads in place 2. The enclosure shall show no cracks or permanent distortions	Complied Complied	
	3. During the test no deflections which could impair any of its characteristics.	Complied	
9.5	Lifting	5-1	Pass
	This test only applies to enclosures with provisions for lifting. The enclosure is loaded as in 9.4 and with its door closed, is lifted with the specified lifting means and in the manner defined by the enclosure manufacturer. From the standstill position, the enclosure is raised up three times in	Test weight: 17.4kg	ti e

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Clause number	Requirement – Test	Result – Remark	Verdi
	a vertical plane returning to the standstill position. The enclosure is raised up and suspended for 30 min at a height of ≥ 1 m for 30 min without any movement.		
	Following this test, the enclosure is raised to a height of ≥ 1 m and moved (10 \pm 0,5) m horizontally, then set down. This cycle, which		,1 2- 3-
	should be carried out for 1 min \pm 5 s is repeated three times at uniform speed. After the test, with the test loads in place, the enclosure shall show	Complied	
	no cracks or permanent distortions and during the test no deflections which could impair any of its characteristics.	Complied	
9.5	Lifting	5-2	Pass
9.5	This test only applies to enclosures with provisions for lifting. The enclosure is loaded as in 9.4 and with its door closed, is lifted with the specified lifting means and in the manner defined by the enclosure manufacturer. From the standstill position, the enclosure is raised up three times in a vertical plane returning to the standstill position. The enclosure is raised up and suspended for 30 min at a height of \geq 1 m for 30 min without any movement. Following this test, the enclosure is raised to a height of \geq 1 m and moved (10 \pm 0,5) m horizontally, then set down. This cycle, which should be carried out for 1 min \pm 5 s is repeated three times at uniform speed. After the test, with the test loads in place, the enclosure shall show no cracks or permanent distortions and during the test no deflections which could impair any of its characteristics.	Test weight: 20.2kg Complied Complied	
9.5		5-3	Pass
	This test only applies to enclosures with provisions for lifting. The enclosure is loaded as in 9.4 and with its door closed, is lifted with the specified lifting means and in the manner defined by the enclosure manufacturer. From the standstill position, the enclosure is raised up three times in a vertical plane returning to the standstill position. The enclosure is raised up and suspended for 30 min at a height of ≥ 1 m for 30 min without any movement. Following this test, the enclosure is raised to a height of ≥ 1 m and	Test weight: 20.2kg	

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	TEST REPORT		
Clause number	Requirement – Test	Result – Remark	Verdi
	should be carried out for 1 min \pm 5 s is repeated three times at uniform speed. After the test, with the test loads in place, the enclosure shall show	Complied	
	no cracks or permanent distortions and during the test no deflections which could impair any of its characteristics.	Complied	
9.5	Lifting	5-4	Pass
	This test only applies to enclosures with provisions for lifting. The enclosure is loaded as in 9.4 and with its door closed, is lifted with the specified lifting means and in the manner defined by the enclosure manufacturer. From the standstill position, the enclosure is raised up three times in a vertical plane returning to the standstill position. The enclosure is raised up and suspended for 30 min at a height of ≥ 1 m for 30 min without any movement.	Test weight: 28.2kg	
	Following this test, the enclosure is raised to a height of ≥ 1 m and moved (10 ± 0,5) m horizontally, then set down. This cycle, which should be carried out for 1 min ± 5 s is repeated three times at uniform speed. After the test, with the test loads in place, the enclosure shall show no cracks or permanent distortions and during the test no deflections which could impair any of its characteristics.	Complied Complied	
9.5	Lifting	5-5	Pass
	This test only applies to enclosures with provisions for lifting. The enclosure is loaded as in 9.4 and with its door closed, is lifted with the specified lifting means and in the manner defined by the enclosure manufacturer. From the standstill position, the enclosure is raised up three times in a vertical plane returning to the standstill position. The enclosure is raised up and suspended for 30 min at a height of \geq 1 m for 30 min without any movement. Following this test, the enclosure is raised to a height of \geq 1 m and moved (10 \pm 0,5) m horizontally, then set down. This cycle, which should be carried out for 1 min \pm 5 s is repeated three times at uniform speed.	Test weight: 28.2kg Complied	
	After the test, with the test loads in place, the enclosure shall show no cracks or permanent distortions and during the test no deflections which could impair any of its characteristics.	Complied	

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Clause number	Requirement – Test	Result – Remark	Verdi
9.7	Degree of protection against external mechanical impacts (IK code)	5-1	Pass
	IK07	<u>IK07</u>	
	Impact energy:	<u>2</u>	
	—Three times to each exposed surface in normal use whose largest		
	dimension is not above1 m		
	—Five times to each exposed surface in normal use whose largest		
	dimension is greater than1 m		100
	After the test:		
	1. The enclosure shall continue to provide the IP code and dielectric		
	strength;	Complied	
	2. Removable covers can be removed and reinstalled, doors opened		
	and closed	Complied	10.00
9.7	Degree of protection against external mechanical impacts (IK	5-2	Pass
	code) IK 07	IV07	
		<u>IK07</u>	
	Impact energy:(J) —Three times to each exposed surface in normal use whose largest	<u>2</u>	
	dimension is not above 1 m		
	—Five times to each exposed surface in normal use whose largest		
	dimension is greater than 1 m		
	After the test:		
	The enclosure shall continue to provide the IP code and dielectric		
	strength;	Complied	
	Removable covers can be removed and reinstalled, doors opened	Complied	
	and closed	Complied	
	and crosed	Complica	
9.7	Degree of protection against external mechanical impacts (IK	5-3	Pass
	code)		1 433
	IK07	<u>IK07</u>	
9	Impact energy:(J)	<u>2</u>	
	—Three times to each exposed surface in normal use whose largest		P4
	dimension is not above1 m		
	—Five times to each exposed surface in normal use whose largest		
	dimension is greater than 1 m		
	After the test:		

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	TEST REPORT		
Clause number	Requirement – Test	Result – Remark	Verdic
	The enclosure shall continue to provide the IP code and dielectric strength; Removable covers can be removed and reinstalled, doors opened and closed	Complied Complied	
9.7	Degree of protection against external mechanical impacts (IK code)	5-4	Pass
	IK07_ Impact energy:2(J) —Three times to each exposed surface in normal use whose largest dimension is not above1 m —Five times to each exposed surface in normal use whose largest dimension is greater than1 m After the test: 1. The enclosure shall continue to provide the IP code and dielectric	<u>IK07</u> <u>2</u>	
	strength; 2. Removable covers can be removed and reinstalled, doors opened and closed	Complied Complied	
9.7	Degree of protection against external mechanical impacts (IK code)	5-5	Pass
	IK07_ Impact energy:2_(J) —Three times to each exposed surface in normal use whose largest dimension is not above1 m —Five times to each exposed surface in normal use whose largest dimension is greater than1 m After the test: 1. The enclosure shall continue to provide the IP code and dielectric strength; 2. Removable covers can be removed and reinstalled, doors opened and closed	IK07 2 Complied Complied	

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	TEST REPORT		
Clause number	Requirement – Test	Result – Remark	Verdic
9.8	Degree of protection (IP code)	5-1	Pass
-	The degree of protection provided in accordance with 8.2.2 shall be verified in accordance with IEC 60529; IP 20		
	First characteristic numeral:	<u>2</u>	
	The jointed test finger of 12 mm Ø, 80mm length shall have	<u>Complied</u>	
	adequate clearance form hazardous parts. Test force is: 10±1 N	10	
	- The object probe, sphere of 12.5 mm Ø shall not fully penetrate	<u>Complied</u>	
	Test force is: 30±3 N	30	
	Second characteristic numeral:	<u>0</u>	
9.8	Degree of protection (IP code)	5-2	Pass
	The degree of protection provided in accordance with 8.2.2 shall be verified in accordance with IEC 60529;		
	IP20		
	First characteristic numeral:	<u>2</u>	
	The jointed test finger of 12 mm Ø, 80mm length shall have		
	adequate clearance form hazardous parts.	Complied	
	Test force is: 10±1 N	<u>10</u>	
	- The object probe, sphere of 12.5 mm Ø shall not fully penetrate	Complied	
	Test force is: 30±3 N	<u>30</u>	
	Second characteristic numeral:	<u>0</u>	
9.8	Degree of protection (IP code)	5-3	Pass
	The degree of protection provided in accordance with 8.2.2 shall be		
	verified in accordance with IEC 60529;		
	IP		
	First characteristic numeral:	<u>2</u>	
	The jointed test finger of 12 mm Ø, 80mm length shall have		
1	adequate clearance form hazardous parts.	Complied	1.30
	Test force is: 10±1 N	<u>10</u>	
	- The object probe, sphere of 12.5 mm Ø shall not fully penetrate	Complied	
	Test force is: 30±3 N	<u>30</u>	
	Second characteristic numeral:	<u>0</u>	

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	TEST REPORT		
Clause number	Requirement – Test	Result – Remark	Verdic
9.8	Degree of protection (IP code)	5-4	Pass
	The degree of protection provided in accordance with 8.2.2 shall be verified in accordance with IEC 60529; IP20		
	First characteristic numeral: The jointed test finger of 12 mm Ø, 80mm length shall have	<u>2</u>	
	adequate clearance form hazardous parts. Test force is: 10±1 N	Complied	
	- The object probe, sphere of 12.5 mm Ø shall not fully penetrate Test force is: 30±3 N	10 Complied	
	Second characteristic numeral:	3 <u>0</u> <u>0</u>	
9.8	Degree of protection (IP code)	5-5	Pass
	The degree of protection provided in accordance with 8.2.2 shall be verified in accordance with IEC 60529; IP20		12.61
	First characteristic numeral: The jointed test finger of 12 mm Ø, 80mm length shall have	2	
	adequate clearance form hazardous parts. Test force is: 10±1 N	Complied	
	- The object probe, sphere of 12.5 mm Ø shall not fully penetrate Test force is: 30±3 N	10 Complied	
	Second characteristic numeral:	3 <u>0</u> <u>0</u>	
9.9.3	Resistance to abnormal heat and fire	5-1 ~ 5-5	Pass
	Compliance is checked by tests in accordance with the principles of IEC 60695-2-10 and the details of IEC 60695-2-11. The sample is stored for 24 h In an atmosphere having a temperature between 15 °C and 35 °C and a relative humidity of between 35 %		
	and 45 % before starting the test. The temperature of the tip of the glow wire shall be as follows:	Complied	
	—for parts intended to retain current-carrying parts in position: (960 ± 15) °C;		
	—for parts intended to be installed in hollow walls: (850 ± 15) °C; —for all other parts, including parts not intended to retain current-carrying parts in position including the earth terminal and parts intended to be embedded in walls which are		
	combustion-resistant : (650 ± 15) °C.	<u>650°C</u>	
	The duration of application shall be (30 ± 1) s.	30s	1500

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Clause number	Requirement – Test	Result – Remark	Verdi
	The specimen is considered to have withstood the glow-wire test if —there is no visible flame and no sustained glowing, or if —flames and glowing of the specimen extinguish within 30 s after removal of the glow wire. There shall be no burning of the tissue paper or scorching of the pinewood board.	No visible flame No ignition of the tissue paper	
9.11	Continuity of the protective circuit	5-1	Pass
1	It shall be verified that the different exposed conductive parts of the enclosure are effectively connected to the earthing terminal or contact of the protective circuit and that the resistance of the circuit does not exceed 0.1Ω .	<u>1.89mΩ (max)</u>	
9.11	Continuity of the protective circuit	5-2	Pass
	It shall be verified that the different exposed conductive parts of the enclosure are effectively connected to the earthing terminal or contact of the protective circuit and that the resistance of the circuit does not exceed 0.1Ω .	2.05mΩ (max)	
9.11	Continuity of the protective circuit	5-3	Pass
	It shall be verified that the different exposed conductive parts of the enclosure are effectively connected to the earthing terminal or contact of the protective circuit and that the resistance of the circuit does not exceed 0.1Ω .	1.94mΩ (max)	
9.11	Continuity of the protective circuit	5-4	Pass
	It shall be verified that the different exposed conductive parts of the enclosure are effectively connected to the earthing terminal or contact of the protective circuit and that the resistance of the circuit does not exceed 0.1Ω .	2.50mΩ (max)	
9.11	Continuity of the protective circuit	5-5	Pass
	It shall be verified that the different exposed conductive parts of the enclosure are effectively connected to the earthing terminal or contact of the protective circuit and that the resistance of the circuit does not exceed 0.1Ω .	<u>2.44mΩ (max)</u>	

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Clause number	Requirement – Test	Result – Remark	Verdi		
9.13	Resistance to corrosion	5-1 ~ 5-5	Pass		
	Ferrous metallic enclosures and external ferrous metallic parts of				
	insulating and combined enclosures shall be tested to verify that				
	they ensure protection against corrosion.				
	If it is not possible to carry out the test on the enclosure, the test				
	shall be carried out on enclosure elements showing the same				
	constructional detail as the enclosure itself: material, thickness, layer				
	of coating, etc. In all cases hinges, locks and fastenings shall be				
	tested.				
	The enclosure subjected to the test shall be mounted as for normal				
	use according to the manufacturer's instructions.				
	The enclosure or samples shall be new and in a clean condition.	Complied			
	9.13.2 Test procedure		1900		
	Enclosures shall be subjected to the following test:		# ***		
	9.13.2.1 Severity test A				
	This test is applicable to:				
	metallic indoor enclosures;				
	external metallic parts of indoor enclosures;				
	internal metallic parts of indoor and outdoor enclosures upon which				
	intended mechanical operation may depend.				
	— 6 cycles of 24 h each to damp heat cycling test according to IEC				
	60068-2-30 at (Test Db) (40±3) °C and relative humidity of 95 %;	6 days,40°C,95%			
	— and 2 cycles of 24h each to salt mist test according to IEC		Top"		
	60068-2-11; (Test Ka: Salt mist), at a temperature of $(35 \pm 2)^{\circ}$ C.	2 days,35°C			
	9.13.2.2 Severity test B				
	This test is applicable to:				
	— metallic outdoor enclosures;				
	— external metallic parts of outdoor enclosures.				
	The test comprises two identical 12 day periods. Each 12 day period				
	comprises:				
	—5 cycles of 24 h each to damp heat cycling test according to IEC				
	60068-2-30 (Test Db) at (40±3) °C and relative humidity of 95 %;		i i		
	—and 7 cycles of 24h each to salt mist test according to IEC				
	60068-2-11; (Test Ka: Salt mist), at a temperature of (35 ± 2) °C.	_	2-17-2		
	9.13.3 Results to be obtained		1		
	After the test, the enclosure or samples shall be washed in running				
	tap water for 5 min, rinsed in distilled or demineralized water then				

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Clause number	Requirement – Test	Result – Remark	Verdic		
	shaken or subjected to air blast to remove water				
	droplets. The specimen under test shall then be stored under normal				
	service conditions for 2 h.				
	Compliance is checked by visual inspection to determine that:				
	—there is no evidence of iron oxide, cracking or other deterioration				
	more than that allowed by ISO 4628-3 for a degree of rusting Ri1.				
	However, surface deterioration of the protective coating is allowed.				
	In case of doubt associated with paints and varnishes, reference shall				
	be made to ISO 4628-3 to verify that the samples conform to the				
	specimen Ri1;	Complied			
	—the mechanical integrity is not impaired;	Complied			
	—seals are not damaged;	Complied			
	-doors, hinges, locks, fastenings and access means work without		£#		
	abnormal effort	Complied			

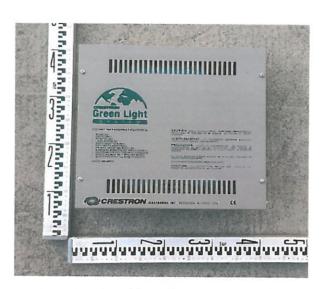
TEST

REPORT

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List of test photos

Sample No.:5-1, Specifications:DIN-EN-2×18



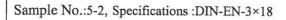
Front view



Internal structure

TEST REPORT

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Front view

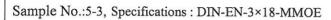


Internal structure

TEST

REPORT

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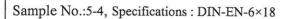
Front view



Internal structure

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Front view

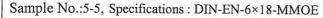


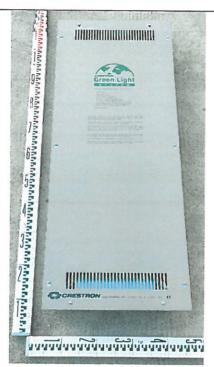
Internal structure

TEST

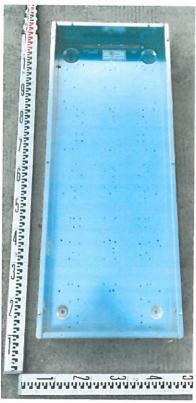
REPORT

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Front view



Internal structure

TEST

Sample No.:5-1, Specifications:DIN-EN-2×18

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Marking

TEST F

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Notations:				
1. Test address: No.68, XiHudong Road, ShiLong Town Dongguan City Guangdong Province, China				
2. Consigner address and postcode: 15 Volvo Dr, Rockleigh Nj 07647, United States				
3. Test ambient condition: Temperature:(17.0~25.0) _ C, humidity:(40~58) _ %, other:				
4. Sampling sequence (when applicable):				
5. Explanation for deviation from the Standards (when applicable):				
6. Explanation for uncertainty of test results (when applicable):				
7. Sub-contracted items (when applicable):				